## Claims

- [c1] What is claimed is:
  - 1. A method for programming a routing layout design, the method comprising:
  - (a)forming a plurality of metal traces on a first routing layer and a second routing layer; and
  - (b)positioning a plurality of vias within a via layer disposed between the first and second routing layers for connecting the metal traces on the first and second routing layers according to a first current route defined by a predetermined circuit layout design used for connecting a first node and a second node so as to establish a second current route equivalent to the first current route.
- [c2] 2. The method of claim 1, wherein the step (a) comprises:

positioning a plurality of first conducting wires and a plurality of second conducting wires on a plurality of horizontal tracks and a plurality of vertical tracks of the first routing layer respectively; and positioning a plurality of third conducting wires and a plurality of fourth conducting wires on a plurality of hor-

izontal tracks and a plurality of vertical tracks of the second routing layer respectively, the third conducting wire on a k<sup>th</sup> horizontal track of the second routing layer vertically overlapping the first conducting wire on the k<sup>th</sup> horizontal track of the first routing layer.

- [c3] 3. The method of claim 2, wherein the step (b) comprises:
  - positioning one of the vias within the via layer for electrically connecting the first conducting wire on the k<sup>th</sup> horizontal track of the first routing layer and the third conducting wire on the k<sup>th</sup> horizontal track of the second routing layer when the first node and the second node are electrically connected to the first conducting wire on the k<sup>th</sup> horizontal track of the first routing layer and the third conducting wire on the k<sup>th</sup> horizontal track of the second routing layer respectively.
- [c4] 4. The method of claim 1, wherein the step (a) comprises:

positioning a plurality of first conducting wires and a plurality of second conducting wires on a plurality of horizontal tracks and a plurality of vertical tracks of the first routing layer respectively; and positioning a plurality of third conducting wires and a plurality of fourth conducting wires on a plurality of horizontal tracks and a plurality of vertical tracks of the sec-

ond routing layer respectively, the third conducting wire on an m<sup>th</sup> horizontal track of the second routing layer partially overlapping the second conducting wire on an n<sup>th</sup> vertical track of the first routing layer.

- [05] 5. The method of claim 4, wherein the step (b) comprises:
  - positioning one of the vias within the via layer for electrically connecting the second conducting wire on the n<sup>th</sup> vertical track of the first routing layer and the third conducting wire on the m<sup>th</sup> horizontal track of the second routing layer when the first node is electrically connected to the second conducting wire on the n<sup>th</sup> vertical track of the first routing layer and the second node is electrically connected to the third conducting wire on the m<sup>th</sup> horizontal track of the second routing layer.
- [c6] 6. The method of claim 4, wherein the third conducting wire on the m<sup>th</sup> horizontal track of the second routing layer partially overlaps the first conducting wire on the m<sup>th</sup> horizontal track of the first routing layer, and the first conducting wire on the m<sup>th</sup> horizontal track of the first routing layer partially overlaps the fourth conducting wire on the n<sup>th</sup>+1 vertical track of the second routing layer.
- [c7] 7. The method of claim 4, wherein the second conduct-

ing wire on the n<sup>th</sup> vertical track of the first routing layer partially overlaps the fourth conducting wire on the n<sup>th</sup> vertical track of the second routing layer, and the first conducting wire on the m<sup>th</sup>+1 horizontal track of the first routing layer partially overlaps the fourth conducting wire on the n<sup>th</sup> vertical track of the second routing layer.

- [08] 8. The method of claim 1, wherein the step (a) comprises:
  - positioning a plurality of first conducting wires and a plurality of second conducting wires on a plurality of horizontal tracks and on a plurality of vertical tracks of the first routing layer respectively; and positioning a plurality of third conducting wires and a plurality of fourth conducting wires on a plurality of horizontal tracks and on a plurality of vertical tracks of the second routing layer respectively, the fourth conducting wire on an r<sup>th</sup> vertical track of the second routing layer partially overlapping the second conducting wire on the r<sup>th</sup> vertical track of the first routing layer.
- [c9] 9. The method of claim 8, wherein the step (b) comprises:

positioning one of the vias within the via layer for electrically connecting the second conducting wire on the r<sup>th</sup> vertical track of the first routing layer and the fourth

conducting wire on the r<sup>th</sup> vertical track of the second routing layer when the first node is electrically connected to the second conducting wire on the r<sup>th</sup> vertical track of the first routing layer and the second node is electrically connected to the fourth conducting wire on the r<sup>th</sup> vertical track of the second routing layer.

[c10] 10. The method of claim 1, wherein the step (a) comprises:

positioning a plurality of first conducting wires and a plurality of second conducting wires on a plurality of horizontal tracks and on a plurality of vertical tracks of the first routing layer respectively; and positioning a plurality of third conducting wires and a plurality of fourth conducting wires on a plurality of horizontal tracks and on a plurality of vertical tracks of the second routing layer respectively, the fourth conducting wire on an s<sup>th</sup> vertical track of the second routing layer partially overlapping the first conducting wire on a t<sup>th</sup> horizontal track of the first routing layer.

[c11] 11. The method of claim 10, wherein the step (b) comprises:

positioning one of the vias within the via layer for electrically connecting the first conducting wire on the t<sup>th</sup> horizontal track of the first routing layer and the fourth conducting wire on the s<sup>th</sup> vertical track of the second

routing layer when the first node is electrically connected to the first conducting wire on the t<sup>th</sup> horizontal track of the first routing layer and the second node is electrically connected to the fourth conducting wire on the s<sup>th</sup> vertical track of the second routing layer.

- [c12] 12. The method of claim 10, wherein the first conducting wire on the t<sup>th</sup> horizontal track of the first routing layer partially overlaps the third conducting wire on the t<sup>th</sup> horizontal track of the second routing layer, and the third conducting wire on the t<sup>th</sup> horizontal track of the second routing layer partially overlaps the second conducting wire on the s<sup>th</sup>+1 vertical track of the first routing layer.
- [c13] 13. The method of claim 10, wherein the second conducting wire on the s<sup>th</sup> vertical track of the second routing layer partially overlaps the second conducting wire on the s<sup>th</sup> vertical track of the first routing layer, and the second conducting wire on the s<sup>th</sup> vertical track of the first routing layer partially overlaps the third conducting wire on the t<sup>th</sup>+1 horizontal track of the first routing layer.
- [c14] 14. The method of claim 1, wherein the metal traces on the first routing layer and the corresponding metal traces on the second routing layer have substantially the

same lengths.

- [c15] 15. The method of claim 1 being applied to a multi-layer circuit board.
- [c16] 16. The method of claim 1 being applied to a semiconductor device.